

Prodiigi

Hooping a Cap

1. Attach the Cap Framing Gauge to the edge of a table. Secure by tightening the handle on the bottom of the gauge. (Fig. 1)



Figure 1

2. Slide the Cap Frame onto the gauge. (Fig. 2 & 3)



Figure 2



Figure 3

3. Make sure all 3 clamps on the Cap Framing Gauge are securing the Cap Frame. (Fig. 4)



Figure 4

4. Release the buckle on the Cap Frame and unhook the sash. This is located at the bottom right hand side of the Cap Frame. (Fig. 5)



Figure 5

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5. Open the sash and let it hang. (Fig. 6)



Figure 6

6. Lay the backing on the top of the frame, but underneath the center tab. (Fig. 7)



Figure 7

7. Remove cardboard from inside the cap. (Fig. 8)



Figure 8

8. Fold out the sweat band under the bill. (Fig. 9)



Figure 9

9. With the sweatband folded out, put the cap onto the frame, over the backing. (Fig. 10)

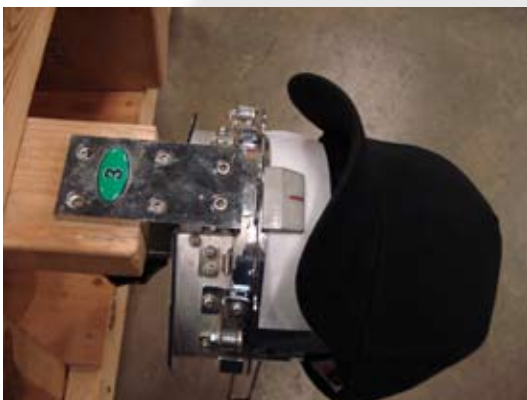


Figure 10

10. The sweatband should go underneath the center tab. (Fig. 11)



Figure 11

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11. Pull down at the bottom (back) of the cap to make the cap sit tight on the cap frame. (Fig. 12)



Figure 12

12. Start wrapping the sash around the edge of the cap - make sure the edge of the cap is held by the teeth on the sash. (Fig. 13)

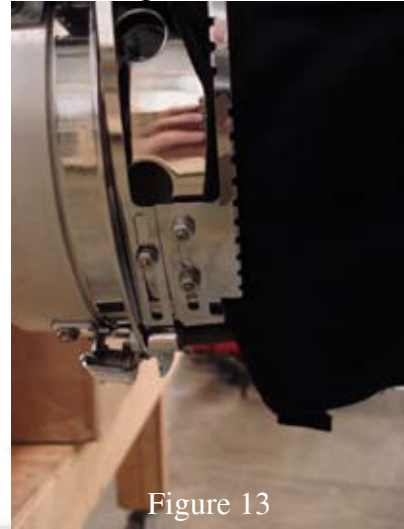


Figure 13

13. Wrap the sash around the bill of the cap. (Fig. 14)



Figure 14

14. Sash goes over the center tab. (Fig. 15)



Figure 15

15. Hook the end of sash on the hook - do not buckle yet. Make sure the edge of the cap is under teeth on the sash. (Fig. 16)



Figure 16

16. Push the sash up against the bill of the cap and check to see that the cap is straight and held by the entire sash. (Fig. 16)

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17. Close the buckle. (Fig. 17)



Figure 17

18. Release all 3 clamps at once. (Fig. 18 & 19)
These 2 with the left hand (Fig. 18)



Figure 18

This one with the right hand (Fig. 19)

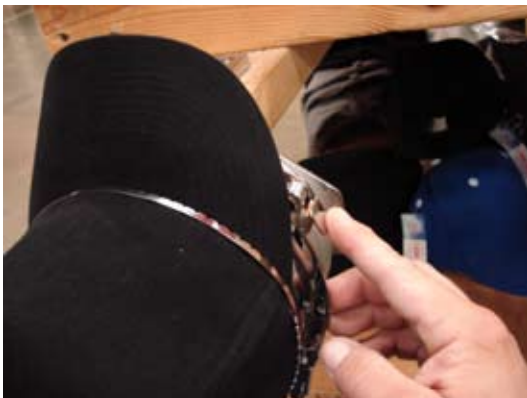


Figure 19

19. Turn the hooped cap sideways to get the bill behind the needles and guard. (Fig. 20)



Figure 20

20. Once on the interior of the machine, turn the bill rightside up and push onto cap driver. The cap frame attached to the cap driver the same way it attaches to the gauge. Make sure all 3 clips are secured. (Fig. 21)



Figure 21

Reduce the machine speed to 600 - 700 SPM

If the design is not inverted (upside down), do so by pressing the MC button, then scroll down to rotation and press ENTER. Use the up and down arrow keys to change P to d.

*Note: Different model machines will vary on design setup depending on which control panel the machine has.

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To hold the cap tighter with the clips, you can pull the material back towards the bars on the cap frame and use the black clips to hold them in place. (Fig. 22)



Figure 22

Do this before removing the frame from the gauge. Note: Do not pull too tight as this will affect the embroidery. (Fig. 23)



Figure 23