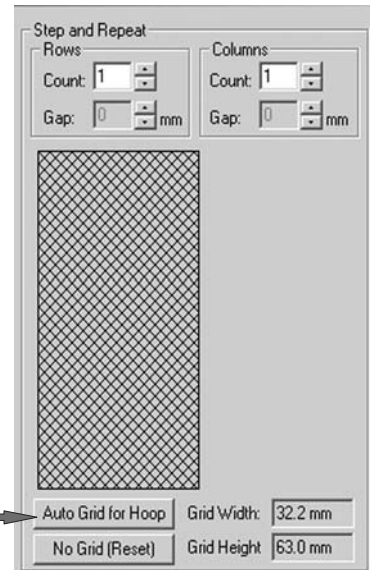
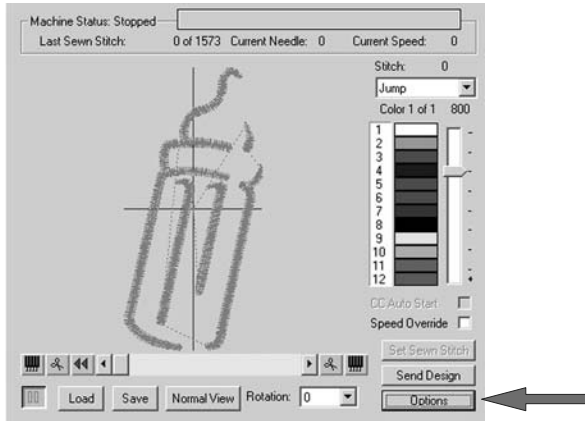


### Step and Repeat

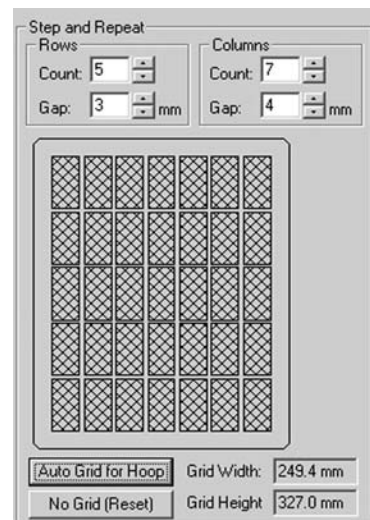
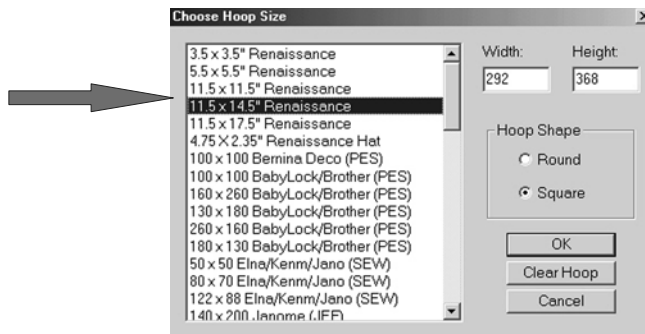
This option allows you to stitch the same design repetively within a specific hoop size. If you want to fill up a specific hoop size with the same pattern, Navigator will calculate the layout for you to fit as many patterns as possible within the specified hoop size. If you want to make a specific number, you can create your own layout.

#### To Fill Your Selected Hoop Size

Open a design in the Navigator window and click on the Options tab.



Click on the Auto Grid For Hoop to select the hoop size that you will use.



Navigator will automatically calculate the number of Rows and Columns that will fit inside your selected hoop size. The number of rows and columns will be displayed above an image of the calculated grid. Click on OK to accept the calculated grid and exit the Options screen to the Main Navigator screen.

To see instructions on how to place a specific number of designs in a hoop, see the next page.

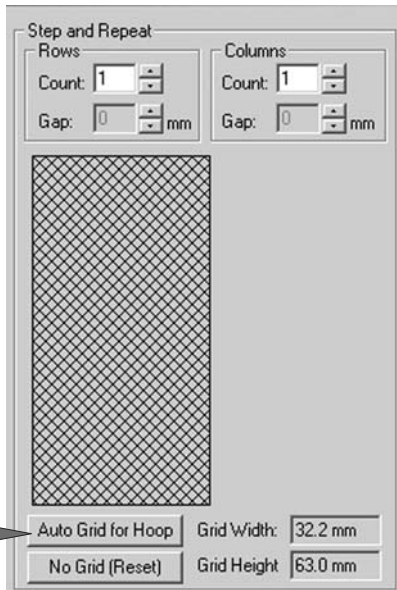


*On multi-color designs, you only need to assign the colors one time. Navigator will repeat the color sequence for each design in the grid.*

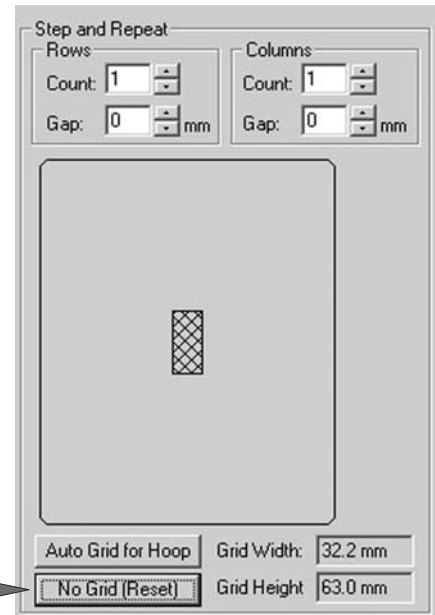
## Step and Repeat

### To Embroider A Specific Number of Designs in A Hoop

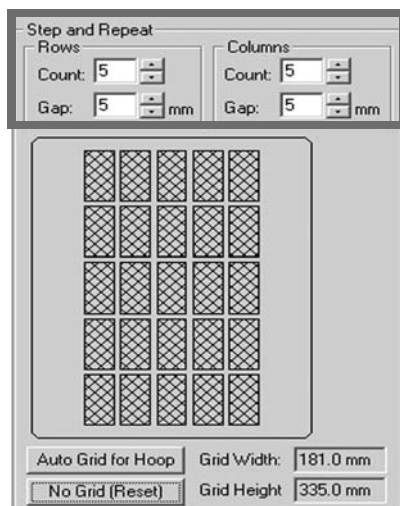
Open a design in the main Navigator screen, and click on the Options tab.



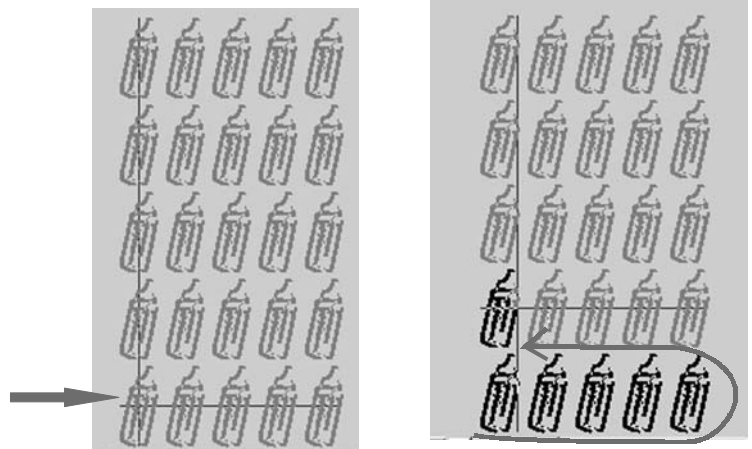
Click on the Auto Grid for Hoop button.



When the precalculated grid appears, click on No Grid (RESET). You will see a representation of a single design.



Above the grid, type in the number of rows and columns that you would like. Adjust the gap between the designs by typing in the distance in millimeters or use the arrows to increase or decrease.



You will be prompted to trace prior to starting the machine. The hoop should be centered to begin the trace. Stitching will begin at with the lower left design in the hoop. Each successive row will be stitched beginning with the design on the left.

## Error Message Solutions

### Head Position Error

This message indicates that the machine head is not positioned on a specific needle. Press the directional needle change keys on the Main Control Pad.

### Main Shaft Position Error

If you are unable to operate the machine and you have a Main Shaft Position error, press the square button on the center of the main Control Pad on the machine. This cycles the machine head to the head-up or home position. If the error does not disappear after pressing the button, check to see whether the Navigator screen indicates that you are on a specific needle. If the screen shows Needle 0, then you should press either of the directional needle change keys on the Main Control Pad. After moving to a needle number, verified by the Navigator screen showing any needle number, press the square button again to clear the error.

If this fails to clear the error, it is possible that the degree wheel is not stopping in the proper position. See the previous page to adjust the degree wheel using the Navigator software.

